
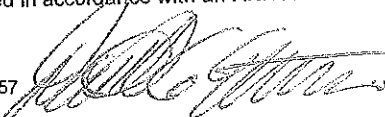


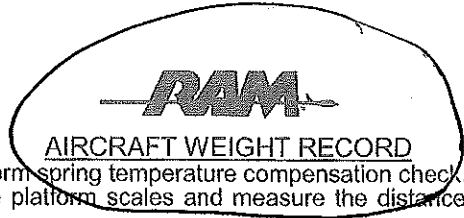




DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
				<p style="text-align: right;"></p> <p><u>Madison Air Center, 7450 Old Canton Rd., Madison, MS, 39110 (601) 853-9358</u></p> <hr/> <p style="text-align: center;">Airframe Maintenance Entry      N2693B      August 23, 2016                      Cessna 414A      S/N: 414A-0422      Hour: 2322.0      TTAC: 4617.4</p> <p><b>Maintenance Actions</b></p> <ol style="list-style-type: none"> <li>1) Performed 100 hr/annual inspection/maintenance using guidance from Cessna 414A Maintenance Manual Inspection Checklist.</li> <li>2) Performed operational check of ELT in accordance with 14 CFR 91.207(d). Battery replacement due Dec. 2016.</li> <li>3) Performed Differential Compression Check: Left engine: 1) *40/80, 2) *42/80, 3) 73/80, 4) 63/80, 5) 70/80, 6) 68/80. Right engine: 1) *38/80, 2) 70/80, 3) 70/80, 4) 65/80, 5) 72/80, 6) 72/80.</li> <li>4) *Replaced left engine #1 cylinder with repaired cylinder pn SA52006 sn 526H1518420. Cylinder was repaired by RAM Aircraft FAA CRS VA1R551K on work order 100833 dated 28 Oct 2015.</li> <li>5) *Replaced left engine #2 cylinder with repaired cylinder pn SA52006-021 sn 526B1620203. Cylinder was repaired by RAM Aircraft FAA CRS VA1R551K on form tracking number R14648 dated 20 Jul 2016.</li> <li>6) *Replaced right engine #1 cylinder with inspected cylinder pn 658175 231-US sn AC12JA629. Cylinder was inspected by RAM Aircraft FAA CRS VA1R551K on form tracking number R14287 dated 16 Aug 2016.</li> <li>7) <b>All cylinders except those replaced (see above) have exhaust valve erosion. Damage discovered by boroscope inspection.</b></li> <li>8) Removed both left and right engine oil filters and inspected. No metal noted. Installed new CH48108-1 filters and saffied. Serviced sumps with 11 qts each Phillips X/C 20W50.</li> <li>9) Inspected and cleaned both left and right fuel screens at fuel servos.</li> <li>10) Removed, cleaned and reinstalled both left and right air/oil separator filters.</li> <li>11) FAR 91.11/413 inspections due 1 Sep 2017.</li> <li>12) Installed new vacuum relief filters, PN AAB3-5-1.</li> <li>13) Central instrument filter pn C2935010-0301 due 2755.0.</li> </ol> <p>Work accomplished by: Charles R. Hopper, David C. Entrekin, R. G. Sheridan and Jacob Cox.</p> <p><b>Airworthiness Directives:</b></p> <ol style="list-style-type: none"> <li>1) Complied with Heater Decay Test, AD 2004-21-05, Amndt. 39-13826, next due @ heater hour 600.1 or August 2018, whichever comes first.</li> <li>2) Complied with AD 2000-01-16, Amndt. 39-11514, exhaust system inspection, by visual inspection of exhaust system as per Compliance Table (b). No defects noted. Next due @ hour meter 2372.0 or 30 days whichever comes later. Compliance table (c), tail pipe removal. No defects noted. Next due @ August 2017. Compliance Table (d), engine beams. No defects noted. Next due @ hour meter 2702.1. Compliance Table (e), pressure test of exhaust. No defects noted. Next due @ August 2017. Compliance Table (f) N/A multi-segment band clamps not installed.</li> <li>3) AD 2004-25-16R1, fuel regulator shutoff valve, due @ hour meter 2422.0 or August 2017, whichever comes first.</li> <li>4) AD 84-26-02, replacement of induction air filters due @ hour meter 2584.9 HM</li> <li>5) AD95-09-13, fuel inlet float valve test due @ hour meter 2534.2</li> <li>6) AD 2005-12-13, wing spar cap, due @ 15,000 hours TTAF</li> <li>7) AD 97-26-16, engine mount beams due @ 10,708.7 TTLE and 12914.6 TTRE</li> <li>8) Complied with AD2016-07-24 Amnt. 39-18469 by complying with Cessna MEB-27-02 dated February 29, 2016 by installing new elevator trim tab hardware; 2 ea NAS464P3-8 bolts, NAS1149F0332P washers, MS17826-3 nuts and MS24665-132 cotter pins. Repetitive inspection per AD2016-07 24 Amnt. 39-18469 section (F)(2) is due no later than 100 hour TIS or 12 months, whichever occurs first. Per section (f)(3), after April 26, 2016, any time this hardware is removed it must be replaced with new per Cessna MEB-27-02.</li> </ol> <p>Performed Annual Inspection in accordance with 14 CFR 43 App D. Performed ground run and operational checks ok.                      This aircraft has been inspected in accordance with an ANNUAL INSPECTION and a list of discrepancies has been provided to the owner.</p> <p>David C Entrekin    A&amp;P/IA 3398557 </p>
				<p style="text-align: right;">SUB-TOTALS this page</p> <p style="text-align: right;">TOTALS—Carry forward to next page</p>







*New w + B weighing*

- ① Verify scales calibrated and perform spring temperature compensation check.
- ② NOTE! Level the aircraft on the platform scales and measure the distance from the station zero datum to the nose and main tires.
- ③ Sign Conversion:
  - Forward of Datum - Negative
  - Aft of Datum - Positive
  - Viewed From Left-Hand Wing Tip
  - Clockwise Moment - Positive
  - Counterclockwise Moment - Negative

④ Aircraft Model: Cessna 414A	⑤ Aircraft S/N: 414A0422
⑦ Zero Datum Loc: 186.15" Forward of Wing Jack Point	⑥ Aircraft Reg. No.: N2693B
⑨ Repair Station Number: VA1R551K	⑧ Date: 10-5-2016
Inspector: Robert Franklin <i>Robert Franklin</i>	⑩ Project Number: 8146

<sup>11</sup> Perform scale weight procedure.

	AS WEIGHED	<sup>10</sup> TARE	<sup>10A</sup> SCALE CORRECTION	WEIGHT	ARM	MOMENT
<sup>12</sup> LEFT MAIN		-	(+)(-)			
RIGHT MAIN		-	(+)(-)			
NOSE		-	(+)(-)			
<sup>13</sup> TOTAL		-	(+)(-)			

<sup>14</sup> \*As weighed C.G. - \_\_\_\_\_ = \_\_\_\_\_ in.

ITEM	WEIGHT	ARM	MOMENT
<sup>15</sup> As Weighed			
<sup>16</sup> As Computed Previously 8-19-2015	5108.33	155.00	791788.11
Removed Crittenden Alternators	-39.00	98.80	-3853.20
Installed Hartzell ALV-9610 Alternators	25.50	98.80	2529.28
JPI EDM-790	1.12	112.60	126.11
EGT/ CHT Probes	2.63	115.00	302.45
Fuel Flow Transducers	.40	120.00	48.00
JPI Harness	4.00	150.00	600.00
<sup>20</sup> TOTAL	5102.98	155.11	791537.75
<sup>21</sup> EMPTY WT. C. G.	155.11 inch		
<sup>22</sup> LICENSED TAKEOFF WEIGHT	7105 per STC SA8728SW-D		
<sup>23</sup> EMPTY WEIGHT	5102.98		
<sup>24</sup> USEFUL LOAD	2002.02		

<sup>25</sup> REGISTERED OWNER: LJA LLC  
\*Empty weight includes unusable fuel per TCDS.

Approved: *Robert Franklin*  
for RAM Aircraft, Limited Partnership

Date	Total Time In Service	Recording Meter Time
10-5-2016	4620.0	2324.6



Cessna S/N: 414A0422 N2693B RAM Aircraft, Limited Partnership • Waco Regional

Above referenced aircraft previously modified per STC SA09105SC-D and SA8728SW-D. Installed RAM overhauled engines L-228 R-237218.R and reinstalled overhauled McCauley 3AF32C5815 propellers, left s/n 991957, right s/n 002760. Fuel Flow transducer per STC SE5726SW-D. Slick pressurized magnetos p/n 6320 installed per STC SE4651SW-D. Installed J.P. Instruments, EDM-7 temperature indicator installed per STC SA00729SE. JPI Flight Manual Supplement dated Aug. 9, 1999 installed in aircraft. Ins silicone impregnated fiberglass baffle material on each engine. FAA-PMA replacement baffles. Bench checked and reinstalled tachometer, manifold pressure gauge, and 3-in-1 gauges per STC requirements. C/W AD2000-01-16 by removal of the exhaust from the slip joints aft. Installed the following exhaust system components:

Left Engine		P/N	S/N		Replacement
Wye		1967-1	Unknown		
Left Elbow		9910377-1	Unknown	Re-certified by	8-2023/6759.9
Elbow Clamp		NH1000897-60	N/A	"PlaneXhaust"	8-2023/6759.9
Right Elbow		9910377-2	Unknown	8-25-2011 @4259.9	8-2023/6759.9
Elbow Clamp		NH1000897-60	N/A		8-2023/6759.9
Wastegate Elbow		1967-3	Unknown		8-2023/6759.9
Wastegate Clamp		NH1000897-70	N/A		8-2023/6759.9
Wastegate Tailpipe		1967-7	N/A		8-2023/6759.9
Overboard Tailpipe		990299-1	Unknown		8-2023/6759.9
Tailpipe Clamp		NH1000897-50	N/A	V	8-2023/6759.9
Left Riser Assy		9910295-13	Unknown	Re-used	N/A
Right Riser Assy		K9910295-14	249097	New	N/A
Wastegate		470908-9012	JDG2005	Overhauled	N/A
Turbocharger		466412-0004	H-TFL00091	New	N/A
Slip Joint		1001-3	N/A	New	10-2028/7120.0
Right Engine		P/N	S/N		Replacement
Wye		1967-1	Unknown		
Left Elbow		9910377-1	Unknown	Re-certified by	8-2023/6759.9
Elbow Clamp		NH1000897-60	N/A	"PlaneXhaust"	8-2023/6759.9
Right Elbow		9910377-2	Unknown	8-25-2011 @ 4259.9	8-2023/6759.9
Elbow Clamp		NH1000897-60	N/A		8-2023/6759.9
Wastegate Elbow		1967-3	Unknown		8-2023/6759.9
Wastegate Clamp		NH1000897-70	N/A		8-2023/6759.9
Wastegate Tailpipe		1967-7	N/A		8-2023/6759.9
Overboard Tailpipe		9910299-2	Unknown	V	8-2023/6759.9
Tailpipe Clamp		2274-50	N/A	New	10-2028/7120.0
Left Riser Assy		K9910295-13	250926	New	N/A
Right Riser Assy		K9910295-14	249096	New	N/A
Wastegate		470908-9012	HL0680	Overhauled	N/A
Turbocharger		466412-0004	H-TFL00092	New	N/A
Slip Joint		1001-3	N/A	New	10-2028/7120.0

Hartzell ASB No. 057 N/A per turbocharger P/N. C/W para (b) by visual inspection and found to be serviceable. Next inspection per para (b) due in 50 hours TIS or 30 calendar days, whichever occurs later. C/W para (c) by removal and inspection of exhaust tailpipes and found to be serviceable at this time. Next removal and visual inspection per para (c) due in 12 calendar months. C/W para (d) by inspection of the outboard engine beams and canted bulkheads. Found airworthy at this time. Inspection per para (d) due each 500 hours TIS. C/W para (e) by visual inspection and pressure test of left and right engine systems. System checked satisfactory at this time. Re-inspection per para (e) due each 12 calendar months. Para (f) N/A multi-segment V-band clamps installed. C/W para (g) by installing new and/or re-installed existing exhaust system from the joints aft. Repetitive compliance due at 2,500 hours TIS or 12 years from date of installation, whichever occurs first. AD2000-01-16 n/a to turbocharger p/n. Installed new Aeroquip integral firesleeved fuel, oil and hydraulic hoses meeting TSO-C53A Type D and T. Type III on each engine. C/W MEB00-9 per installation of p/n 2530-1 vent tube in crankcase breather. Installed new Hartzell A alternators. See new empty weight and balance in POH. Installed new prop de-ice brush p/n B400189 on left and right engine. Installed cabin pressurization ducts p/n CM3211-10B9.5 and CM3211-10B38.0 in left and right wings. Installed new "O"-ring on left pressurization valve. C/W AD 84-26-02 per replacement of air filters. RAM Aircraft recommends air filters to be replaced every 300 hours or annual mandatory log entry required. Re-installed vacuum pump cooling shroud on left and right engine vacuum pumps previously installed per SA3721SW-D. New empty weight and balance computed. Aircraft is approved for return to service for the work performed. Pertinent documents file under project no. 8146.

*Robert Franklin*

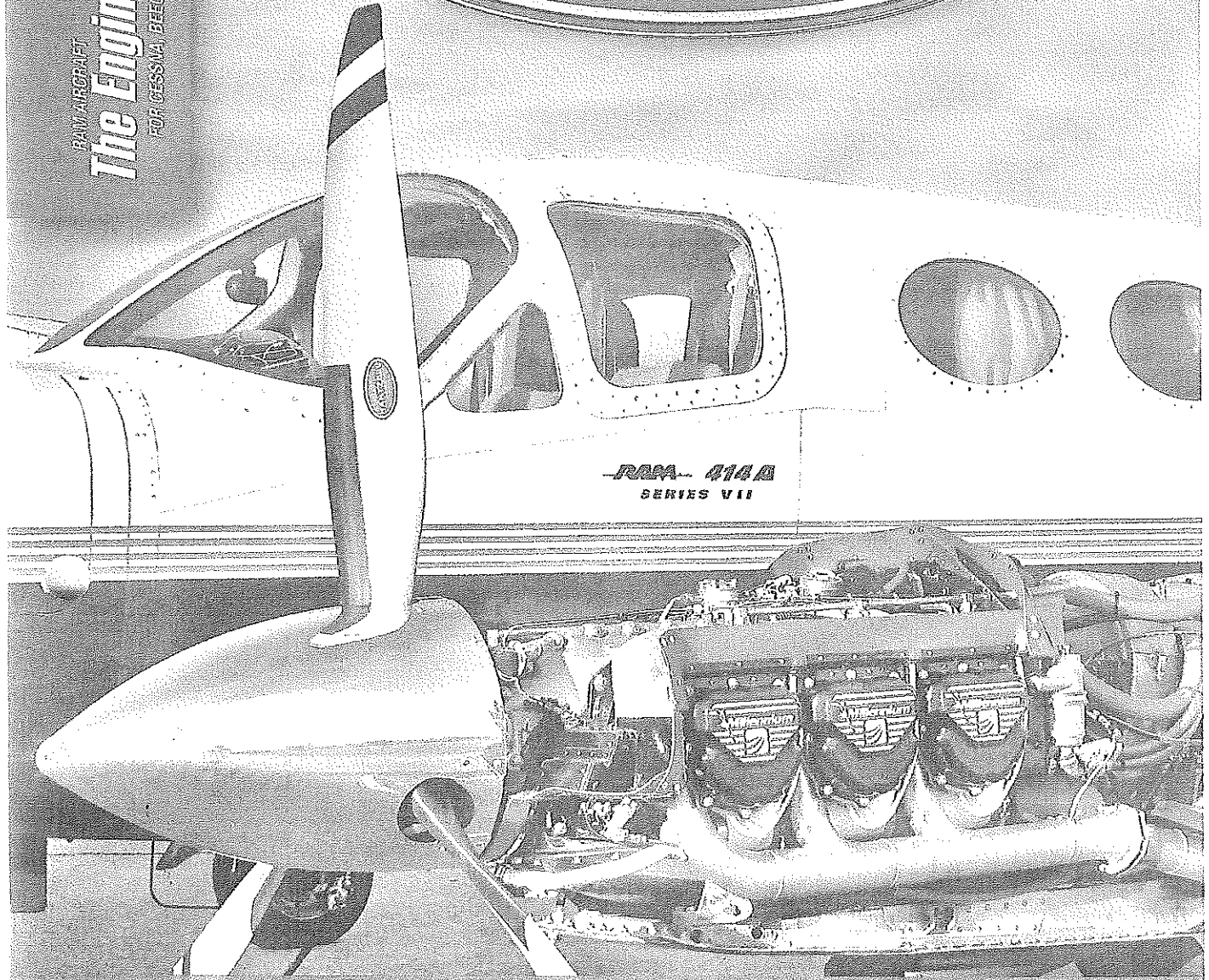
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RAM AIRCRAFT  
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FOR CESSNA, BEECHCRAFT, & CIRRUS AIRCRAFT



# ENGINE MAINTENANCE RECORD

Aircraft Registration N2693B  
Engine Position Right  
Engine Serial No. 25/218,R





## ENGINE MAINTENANCE RECORDS

Log No. \_\_\_\_\_

Aircraft Registration No. N2693B

Engine Manufacturer Continental

Model TSEIO-520-NB

Serial No. 237218.R

Date installed on aircraft 10-5-2016

Time Between Overhauls (TBO) 1600 Hours

If used on multi-engine aircraft:

Right

Left

Waco Regional Airport • P.O. Box 5219 • Waco, Texas 76708

Phone: (254) 752-8381

Fax: 254-752-3307

[www.ramaircraft.com](http://www.ramaircraft.com)

Date	Total Time In Service	Total Time Since Overhaul	Recording Meter Time
10-5-2016	4557.4	0.0	2324.6



RAM Aircraft, Limited Partnership • Waco Regional Airport

CONTINENTAL TSIO-520-NB Series VII Right S/N 237218.R

Above referenced engine overhauled to new parts limits per FAR 43.2(a)(1)(2) to conform w/Continental X-30574 and Continental M-O, Standard Practice Maintenance Manual. Applicable AD's and Service Bulletin C/W at this time. All gears cleaned, polished when required, inspected, magnetic particle inspected, and cracks found. Finish and dimensional limits within RAM Gear Inspection Specification No. 1818, Rev. M da 01/18/2016. Installed above referenced engine modified to TSIO-520-NB 335 HP per STC SE09104SC-D in ri position of Cessna s/n 414A0422. See 337. Installed new RAM camshaft p/n 1058-1A, s/n XF15002 per S SE09104SC-D. Installed lifters p/n SA628488 (int.) p/n SA646277 (exh.) AD 10-11-04 n/a to lifter p/n installed. 97-26-17 c/w per installation of overhauled VAR crankshaft p/n 649898 s/n E119924N per Continental CSB96 C/W ultrasonic inspection per MSB96-10B. AD 99-19-01 n/a per crankshaft date of manufacture I/A Continental MSB99-3C. AD 2000-23-21 N/A to crankshaft serial number/date of manufacture I/A/W Contine Mandatory Service Bulletin MSB00-5D. Engine assembled with overhauled Continental heavy style crankcase 654128-1, s/n K158909RPL. Installed new Superior Nickel cylinders. Installed Floscan transducer per S SE5726SW-D. Installed overhauled prop governor s/n 960190. Re-installed overhauled McCauley prop model 3AF32C515, s/n 002760. Engine accessories exchanged for overhauled or new units except as noted. used customer's vacuum pump s/n 056E06, air conditioner hydraulic pump s/n B06110DB, landing gear hydra pump s/n 1484 and tach generator s/n 2319. Installed factory new turbocharger p/n 466412-0004 s/n TFL00092. Installed new Hartzell ALV-9610 alternator s/n H-Q080590 (weight 12.75 lbs). See weight and bala change entered in P.O.H.. Installed new RAM FAA-PMA fuel nozzles p/n 2562-14D. Continental Service Bull SB06-1A N/A per installation of RAM fuel nozzles. New Slick pressurized magnetos p/n 6320 installed per S SE4651SW-D and pressurized. Slick Service Bulletin SB3-08A N/A to magneto serial numbers installed. S Service Bulletin SB1-12 N/A per S/N. MSB94-8D on magneto timing procedure c/w per timing to STC deq requirements with TDC locator and protractor with pointer. Engine modified to TSIO-520-NB per Contine Service Bulletin M75-6 Rev. 1. Installed RAM FAA-PMA rocker arms p/n 1842-3 and p/n 1842-4, oil cooler b p/n 1253-1, inboard induction flex elbow p/n 1111-1, spring loaded induction clamps p/n 1170-2 and do clamps p/n 1170-5, and rocker arm cover gaskets p/n 1387-1. AD 2000-01-16 c/w, see airframe log for del Installed new Aeroquip integral firesleeved fuel, oil and hydraulic hoses meeting TSO- C53A Type D and T C75 Type III. Installed overhauled oil cooler p/n 654580, s/n 1752742. C/W AD 78-06-01 per installation of in tube p/n 642590. C/W AD 89-24-01 R1 per installation of starter adapter p/n 642085A4 with current scave pump gears. AD 2012-10-13 AND MSB11-4B Starter adapter inspection N/A per p/n installed. Installed .030 undersize starter adapter spring p/n S539800M30 per STC SE09846SC. Category 1 thru 3 Continental Se Bulletin Compliance Listing in RAM Manual. Engine serviced with AeroShell 100 mineral oil. See I Recommended Oil Grade Maintenance Tip MT-1 for recommended oils. Engine ground run on test stand RAM specifications for 3 hours. Engine pump pressure, idle, mixture, fuel flow, max RPM, manifold pressure oil pressure adjusted per RAM Series VII specifications. Engine ground run power test good. All engine sys checked for leaks. Engine approved for return to service for the work performed. Pertinent details on file u Project No. 8146.

*Robert Franklin*

RAM Aircraft, Limited Partnership, P.O. Box 5219, Waco, Texas 76708 CRS VA1R551K



**Hawkins Jet center**  
JACKSON, MISSISSIPPI



N2693B

Rt Engine

Date 1-3-2017

Hobbs 2347.8

1. Right engine changed oil and filter. Cut old filter open and inspected. Serviced engine with 12 qt. Aeroshell W100. Ground. ran engine. No leaks noted.

Brian Goins AP3738075

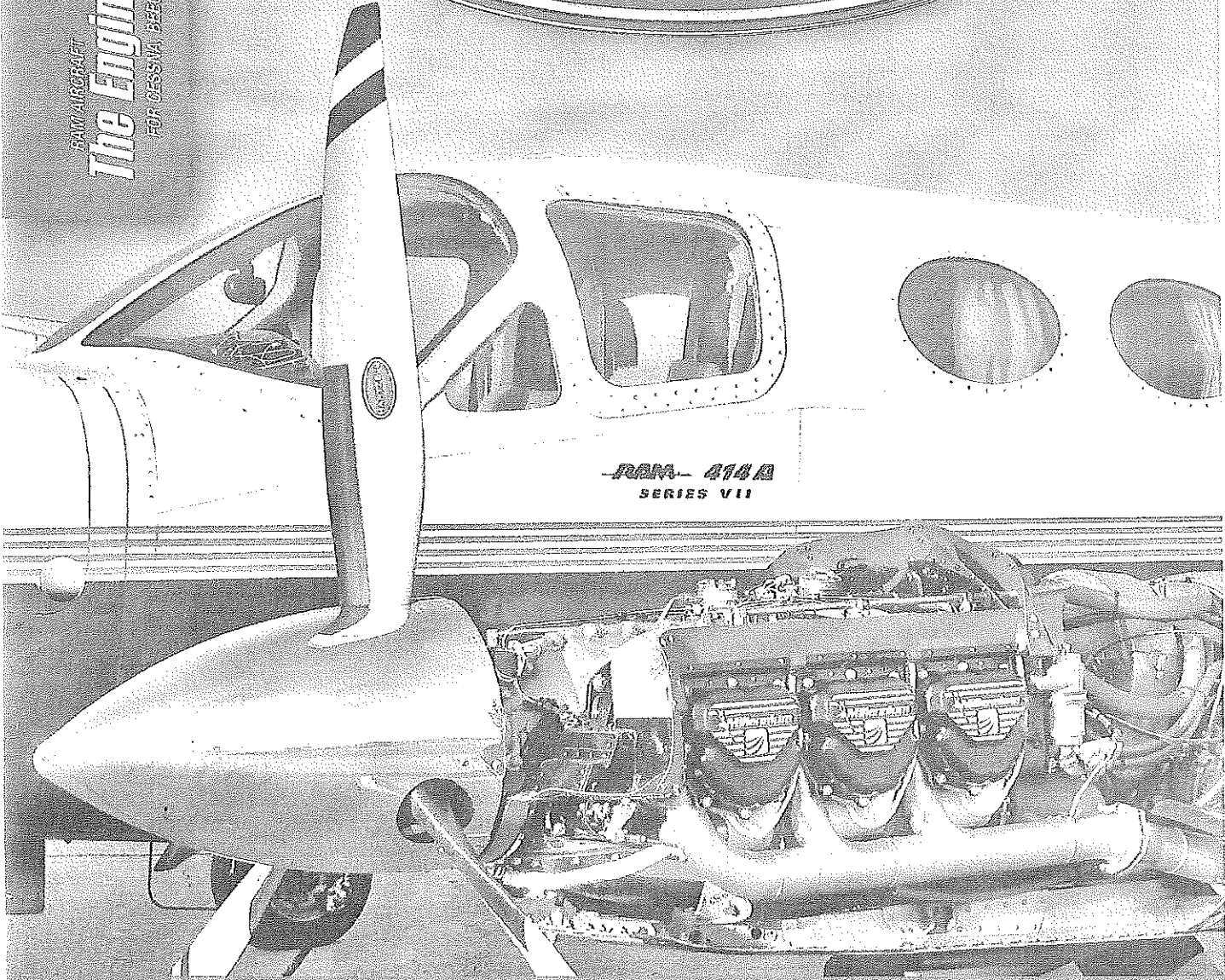
*Brian Goins*

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TOTALS—Carry forward to next page

In Stock

RAM AIRCRAFT  
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FOR CESSNA, BEECHCRAFT & CIRRUS AIRCRAFT



# ENGINE MAINTENANCE RECORD

Aircraft Registration N26938

Engine Position Left

Engine Serial No. 228145.A



## ENGINE MAINTENANCE RECORDS

Log No. \_\_\_\_\_

Aircraft Registration No. N2693B

Engine Manufacturer Continental

Model TS10-520-NB

Serial No. 228145R

Date installed on aircraft 10-5-2016

Time Between Overhauls (TBO) 1600 Hours

If used on multi-engine aircraft:

Right

Left

Waco Regional Airport • P.O. Box 5219 • Waco, Texas 76708  
Phone: (254) 752-8381 Fax: 254-752-3307  
[www.ramaircraft.com](http://www.ramaircraft.com)

Date	Total Time In Service	Total Time Since Overhaul	Recording Meter Time
10-5-2016	4791.3	0.0	2324.6



CONTINENTAL TSIO-520-NB Series VII Left S/N 228145.R

Above referenced engine overhauled to new parts limits per FAR 43.2(a)(1)(2) to conform w/Continental SM X-30574 and Continental M-O, Standard Practice Maintenance Manual. Applicable AD's and Service Bulletins C/W at this time. All gears cleaned, polished when required, inspected, magnetic particle inspected, and no cracks found. Finish and dimensional limits within RAM Gear Inspection Specification No. 1818, Rev. M dated 01/18/2016. Installed above referenced engine modified to TSIO-520-NB 335 HP per STC SE09104SC-D in left position of Cessna s/n 414A0422. See 337. Installed new RAM camshaft p/n 1058-1A, s/n XD15090 per STC SE09104SC-D. Installed lifters p/n SA628488 (int.) p/n SA646277 (exh.) AD 10-11-04 n/a to lifter p/n installed. AD 97-26-17 c/w per installation of overhauled VAR crankshaft p/n 642396 s/n A598 per Continental CSB96-8. C/W ultrasonic inspection per MSB96-10B. AD 99-19-01 n/a per crankshaft date of manufacture I/A/W Continental MSB99-3C. AD 2000-23-21 N/A to crankshaft serial number/date of manufacture I/A/W Continental Mandatory Service Bulletin MSB00-5D. Engine assembled with overhauled Continental heavy style crankcase p/n 654128-1, s/n E129701R. Installed new Superior Nickel cylinders. Installed Floscan transducer per STC SE5726SW-D. Installed overhauled prop governor s/n 810022. Re-installed overhauled McCauley propeller model 3AF32C515, s/n 99157. Engine accessories exchanged for overhauled or new units except as noted. Re-used customer's vacuum pump s/n 56526, landing gear hydraulic pump s/n 49 and tach generator s/n 21399. Installed factory new turbocharger p/n 466412-0004 s/n H-TFL00091. Installed new Hartzell ALV-9610 alternator s/n H-Q080587 (weight 12.75 lbs). See weight and balance change entered in P.O.H.. Installed new RAM FAA-PMA fuel nozzles p/n 2562-14D. Continental Service Bulletin SB06-1A N/A per installation of RAM fuel nozzles. New Slick pressurized magnetos p/n 6320 installed per STC SE4651SW-D and pressurized. Slick Service Bulletin SB3-08A N/A to magneto serial numbers installed. Slick Service Bulletin SB1-12 N/A per S/N. MSB94-8D on magneto timing procedure c/w per timing to STC degree requirements with TDC locator and protractor with pointer. Engine modified to TSIO-520-NB per Continental Service Bulletin M75-6 Rev. 1. Installed RAM FAA-PMA rocker arms p/n 1842-3 and p/n 1842-4, oil cooler baffle p/n 1253-1, outboard induction flex elbow p/n 1111-1, spring loaded induction clamps p/n 1170-2 and double clamps p/n 1170-5, and rocker arm cover gaskets p/n 1387-1. AD 2000-01-16 c/w, see airframe log for details. Installed new Aeroquip integral firesleeved fuel, oil and hydraulic hoses meeting TSO- C53A Type D and TSO-C75 Type III. Installed overhauled oil cooler p/n 654580, s/n 1752793. C/W AD 78-06-01 per installation of intake tube p/n 642590. C/W AD 89-24-01 R1 per installation of starter adapter p/n 642085A4 with current scavenge pump gears. AD 2012-10-13 AND MSB11-4B Starter adapter inspection N/A per p/n installed. Installed .030 inch undersize starter adapter spring p/n S539800M30 per STC SE09846SC. Category 1 thru 3 Continental Service Bulletin Compliance Listing in RAM Manual. Engine serviced with AeroShell 100 mineral oil. See RAM Recommended Oil Grade Maintenance Tip MT-1 for recommended oils. Engine ground run on test stand per RAM specifications for 3 hours. Engine pump pressure, idle, mixture, fuel flow, max RPM, manifold pressure, and oil pressure adjusted per RAM Series VII specifications. Engine ground run power test good. All engine systems checked for leaks. Engine approved for return to service for the work performed. Pertinent details on file under Project No. 8146.

*Robert Kaminski*  
 RAM Aircraft, Limited Partnership, P.O. Box 5219, Waco, Texas 76708 CRS VA1R551K

→ **Hawkins Jet center** →  
 JACKSON, MISSISSIPPI

N2693B      Lt Engine      Date 1-3-2017      Hobbs 2347.8

1. Left engine changed oil and filter. Cut old filter open and inspected. Serviced engine with 12 qt. AeroShell W100. Installed overhauled vacuum pump 442CW sn. 1213614. Ground ran engine. No leaks noted.

Brian Goins AP3738075 *Brian Goins*

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TOTALS—Carry forward to next page

**F.A.A. AIRWORTHINESS DIRECTIVE AND SERVICE BULLETIN/  
LETTER COMPLIANCE RECORD**

Date	Total Time In Service	Total Time Since Overhaul	Recording Meter Time
10-5-2016	1204.9	0.0	2324.6



RAM Aircraft, Limited Partnership • Waco Region

McCauley 3AF32C515/G-82NLA-4

This propeller S/N 002760 re-installed in the right position on Cessna S/N 414A0422 with 0.0 hou overhaul. Installed overhauled prop governor S/N 960190. Pertinent details on file under Project No. 8146

*Robert K. ...*

RAM Aircraft, Limited Partnership, P.O. Box 5219, Waco, Texas 76708 CRS VA1R551K


12

R/H  
PROP

